

YKK

Little Parts. Big Difference.®

ZIPPERS FOR FURNITURES

Fastening Products Group



EFFICIENCY



PERFECT FIT



VERSATILITY

PERFECT FIT

Forget the standard zipper, whether you want to show the zip or hide it, our two proposals will fit with an improved flexibility and effectiveness



front

back



No.5 Coil Zipper



front

back



5CC

Conceal® zipper specifically designed for industrial furnishing. Its structure, containing an inner film, is designed to prevent the elements from being exposed and visible

Slider: DF6 (no puller)
Zinc alloy

Chain: Polyester
Width: 17 mm
Crosswise strenght: > 600N

Available colours:

- #580 #225 #572 #501
- #182 #570 #034



front

back



6EYA

The flat woven zipper prevents exposure of the zipper elements from the slit. A greater number of threads further improves the appearance.

Slider: DFBW
Zinc alloy

Chain: Polyester
Width: 26 mm
Crosswise strenght: > 500N

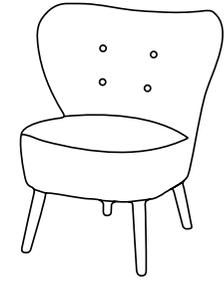
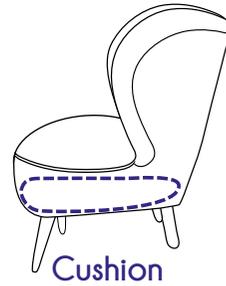
Available colours:

- #580 #030 #572 #501
- #182 #570

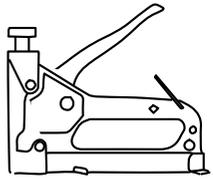


EFFICIENCY

Improvement on production process



Staples



With 422 staples

🕒 1156 sec

With 234 staples

🕒 641 sec

= 1797 sec

Traditional
handcrafted

Zipper



With 2,5 m zipper

🕒 601 sec

With 2 m zipper

🕒 92 sec

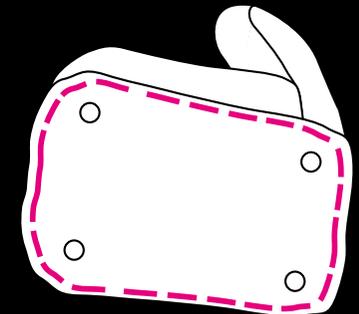
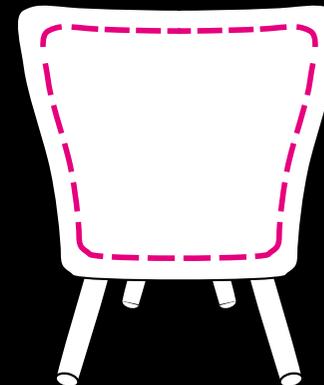
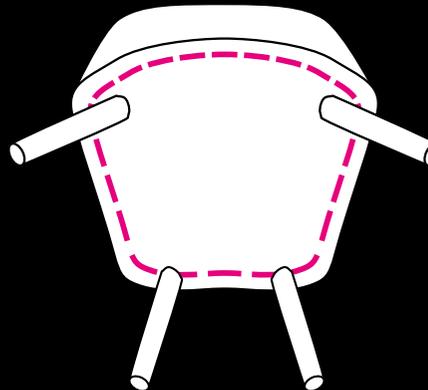
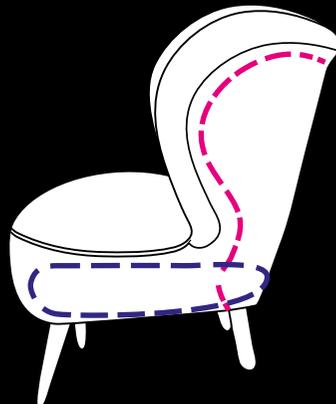
It saves 1104 sec,
more than 18 min
= 639 sec

Innovative, quick,
industrial process

1- Simplify the production process and cancels the difference between an expert craftsman and a newcomer

2- Reduces work fatigue

3- No variation in the final result



VERSATILITY

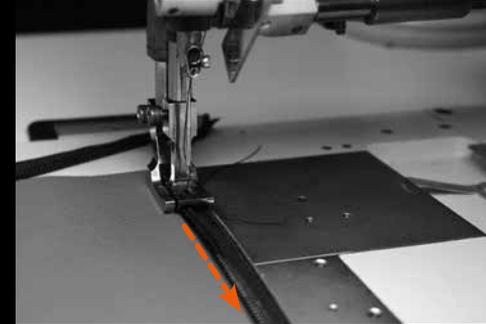
Sewing instruction for 5CC



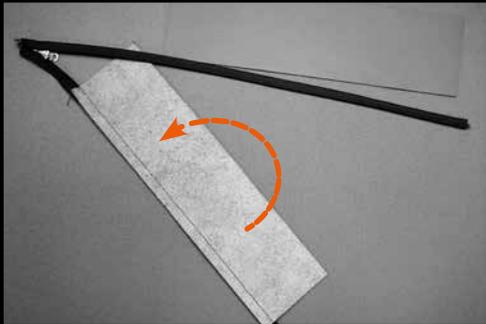
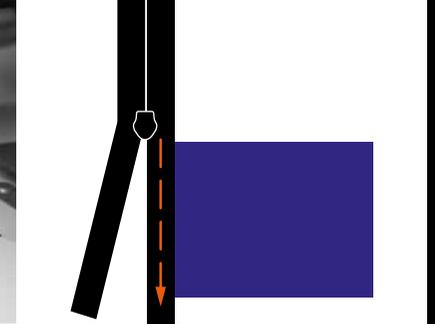
1) Open zipper to the end



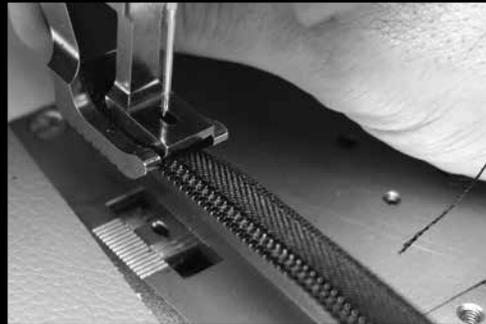
2) Set up chain with sewing foot



3) Mind the slider and start to sew first half chain smoothly



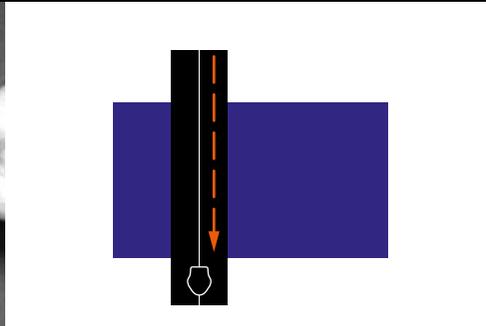
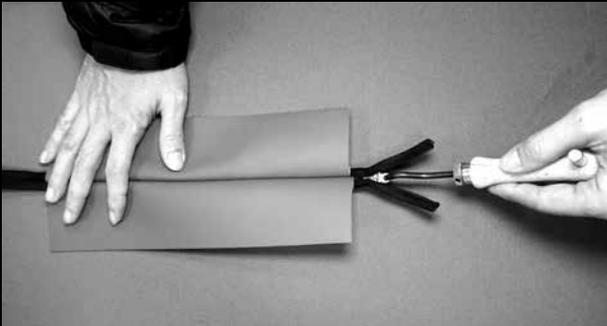
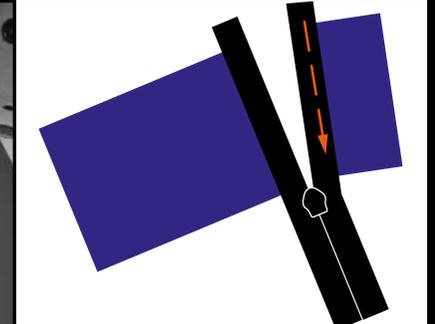
4) Turn the zipper around to sew the second half chain



5) Set up chain with sewing foot



6) Sew the second half chain smoothly



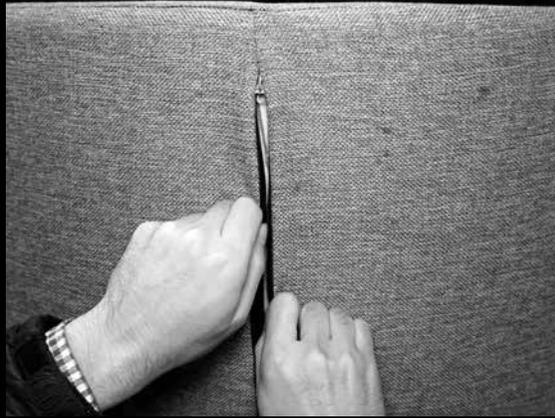
7) The End: close the zip



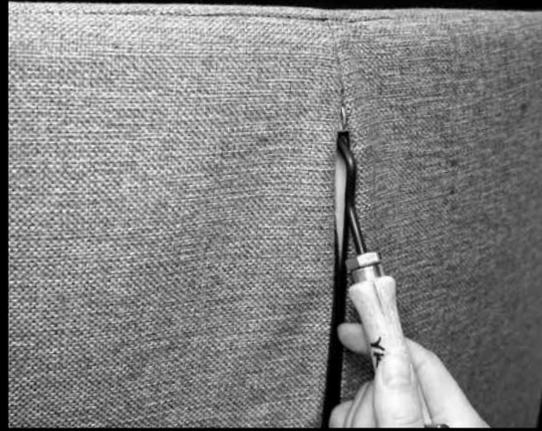
Sewing foot

VERSATILITY

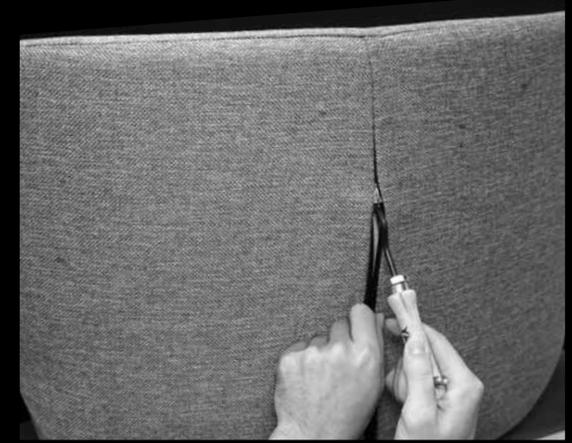
Closing instruction for 5CC



Hold both side of seat cover



Hook to slider's hole with closing tool



Close with tool while other hand keep holding covers



Closing tool

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